

CIRCULATE  
TO:

SERVICE MGR.

PARTS MGR.

MECHANICS

Place in Your  
"Service Bulletins  
Binder"

- A. Tachometer Installation - 1976 Merc 1500 and 1150
- B. Remote Control Installation - 1976 Merc 110
- C. Service Tools Required - 1976 Merc 1750 and 40
- D. Ink Roller Replacement - Data Imprinter

## A. TACHOMETER INSTALLATION - 1976 Merc 1500 and 1150

*(Attach Service Bulletin Sticker to Section 3F Index of Your Service Manual.)*

Model **1976 Merc 1500** Outboards (up to Serial No. **4351590**) and Merc **1150** Outboards (up to Serial No. **4396661**) have the brown tachometer lead installed on the brown terminal of the switch box.

To operate alternator driven Tachometers **A-59777A1** and **A-79-73674A1**, the brown lead must be relocated from the switch box to either of the input (yellow or yellow/red) terminals on the rectifier. To operate Standard Tachometer **A-79-73370A2**, the brown lead remains on the switch box.

Merc **1500** (Serial No. **4351590** and up) and Merc **1150** (Serial No. **4396661** and up) will have the brown lead installed on the rectifier terminal.

## B. REMOTE CONTROL INSTALLATION - 1976 Merc 110

*(Attach Service Bulletin Sticker to P. 7B-20 of Your Service Manual.)*

Due to a change in the shift lever arrangement in the lower cowl, **1976 Merc 110** Outboards (Serial Nos. **4387437** thru **4388305** and **4388307** thru **4388417**) cannot be fitted with a remote control unless the lower cowl is replaced with Part No. **A-2159-6107A4**. When the lower cowl is replaced, Attaching Kit **A-74355A1** and Remote Control **A45955A6** can be installed.

All other **1976 Merc 110** Outboards (Serial No. **4388418** and up) will use Attaching Kit **A-74355A1** and Remote Control **A45955A6**.

## C. SERVICE TOOLS REQUIRED - 1976 Merc 1750 and 40

*(Attach Service Bulletin Sticker to Section 9 Index of Your Service Manual.)*

### MERC 1750 SERVICE TOOLS REQUIRED

1. Automotive or snowmobile type piston ring compressors
2. **C-91-60837A1** - "C" Type Piston Pin Retainer Installation Tool
3. **C-91-74607A1** - Piston Pin Tool (new)
4. **C-91-36569** - Drive Shaft Needle Bearing Removal Tool (old)
5. **C-91-38628** - Drive Shaft Needle Bearing Installation Tool (old)
6. **C-91-34379** - Drive Shaft Tapered Bearing Installation Tool (old)
7. **C-91-36577** - Forward Bearing Race Installation Tool (old)
8. **C-91-61069** - Gearcase Cover Tool (old)
9. **C-91-73687A1** - Flywheel Puller (new)

## **MERC 40 SERVICE TOOLS REQUIRED**

1. **C-91-74586A1**- Shimming Gauge
2. **C-91-14580**- Wrist Pin Roller Bearing Tool
3. **C-91-74587**- Upper and Lower Roller Bearing Tool
4. **C-91-74589** - Retainer Nut Wrench
5. **C-91-74588**- Gearcase Cover Wrench
6. **C-91-74583**- Oil Seal Tool
7. **C-91-74582**- Oil Seal and Roller Bearing Tool

## **D. INK ROLLER REPLACEMENT - DATA IMPRINTER**

If your data imprinter top copy is not printing clearly or is too light, it is time to replace the ink roller.

A replacement ink roller can be obtained from your Branch or Distributor by ordering Mercury Marine Part No. **C-91-66220**. If your Branch or Distributor is temporarily out of stock, the ink roller can be purchased from your local Addressograph-Multigraph dealer by ordering its Part No. **12-506-51**.