

CIRCULATE TO:
SERVICE MANAGER
PARTS MANAGER
MECHANICS
"Place in a Service
Bulletin Binder"

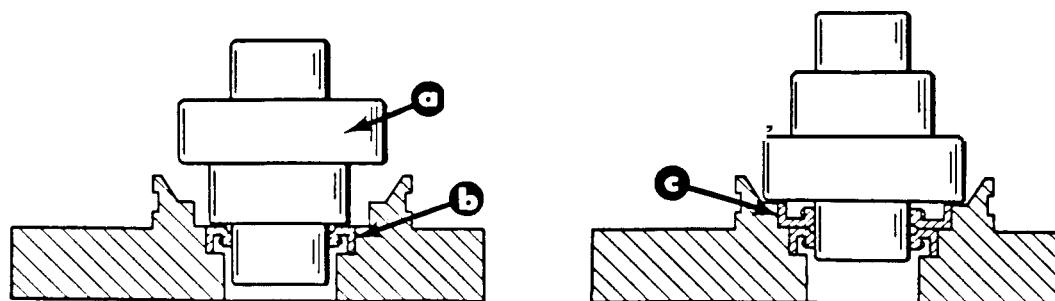
- A. Warning Horn - V-6 Outboards with Oil Injection
- B. Water Pump Base Oil Seal Installation Tool, Part No. 91-44110
- C. 1984 Model 18XD - 25XD Remote Control Attaching Kit, Part No. 95722A3
- D. 1984 Model 7.5/9.8 Carburetor Float, Part No. 1399-5162
- E. Snowmobile Parts Discontinued

A. WARNING HORN - V-6 OUTBOARDS WITH OIL INJECTION

Dealers are advised to caution their customers with oil injection V-6 outboards that operating with a low on-board oil reservoir may cause the warning horn to go off when operating in rough water. Should the oil warning horn sound, the first thing to check would be the on-board reservoir oil level.

B. WATER PUMP BASE OIL SEAL INSTALLATION TOOL, PART NO. 91-44110

An Oil Seal Installation Tool, 91-44110 is now available for installing oil seals in the water pump base. (Figure 1) This tool will work on **all** MerCruiser I models and all 75 HP and above Mercury/Mariner models.



- a - Installation Tool 91-44110
- b - Install Upper Seal With Lip Toward Water Pump
- c - Install Lower Seal With Lip Toward Gear Housing

Figure 1. Installing Oil Seals in Water Pump Base

C. 1984 MODEL 18XD - 25XD REMOTE CONTROL ATTACHING KIT, PART NO. 95722A3

IMPORTANT REMINDER: The covering letter that accompanied Quicksilver Accessories Guide (effective, September 30, 1983) listed the following important change: Page 6 (New addition and change) - Remote control attaching kits:

For Model 18 & 25 (1984 & later) 'A-95722A3

For Model 18 & 25 (1983 & earlier) A-95722A1

Some dealers overlooked this notice and attempted to install the earlier kit on 1984 models. The earlier kit definitely will NOT work on 1984 models

D. 1984 MODEL 7.5/9.8 CARBURETOR FLOAT, PART NO. 1399-5162

Starting January, 1984, a white plastic carburetor float was introduced on the 7.5/9.8 carburetors. The new float will backfit and thus has the same part number, 1399-5162.

Please note: The new float height adjustment is 5/16" (.312), the earlier float is 1/4" (.250). Float drop is not adjustable. Instructions are included with each replacement float, however, the dimensions are in decimals rather than fractions which may not be as familiar to some mechanics.

E. SNOWMOBILE PARTS DISCONTINUED

Mercury Marine has discontinued its distribution of snowmobile parts due to slow movement. These parts can no longer be ordered through your distribution center nor from the factory.

The balance of our snowmobile parts inventory, including all service manuals, parts lists and other related publications have been sold to:

Parts Unlimited
204 W. Lawton Street
Edgerton, WI 53534 U.S.A.

Dealers may telephone parts orders using a toll-free number, 1-800-356-9186.

Customer or service inquiries, telephone 608-884-3461. Use the Mercury snowmobile part numbers for ordering.