

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

Wire Harness Repair Kits—14 Pin

Models Affected

Models Covered	Serial Number
All 14-pin wire harness connectors	N/A

Scope

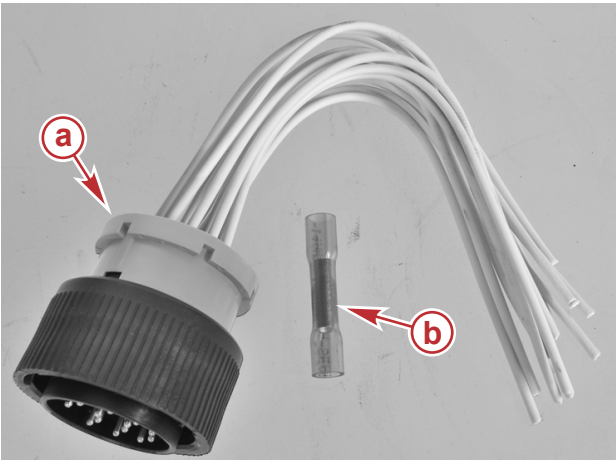
Worldwide

Situation

This service bulletin releases two new 14-pin (both male and female) wiring harness repair kits. These kits are to be used for the warranty repair of the 14-pin connectors used on the wiring harness and various extension harnesses. These kits are intended to eliminate the unnecessary replacement of the helm-to-engine wiring harnesses and are an economical option for nonwarrantable repairs.

NOTE: Installation instructions are included with each harness repair kit.

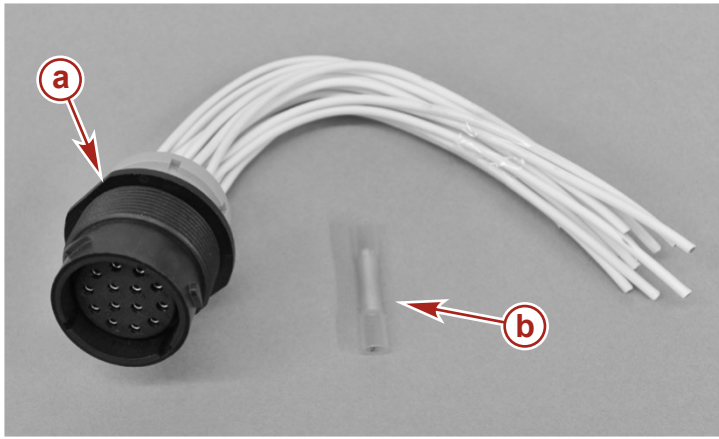
IMPORTANT: Refer to Mercury Outboard Service Bulletins 2009-24 and 2010-07 for additional engine wiring harness repair kits.

8M0096940 Wiring Harness Repair Kit (14-Pin Male)		Where Used	
 <p style="text-align: right;">56735</p>		All 14-pin male wiring harness connectors	
Ref.	Description	Qty.	Part Number
a	Harness repair kit (14-pin male)	1	NSS
b	Crimp splice 16–14 AWG	14	896711T

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8M0062009 Wiring Harness Repair Kit (14-Pin Female)



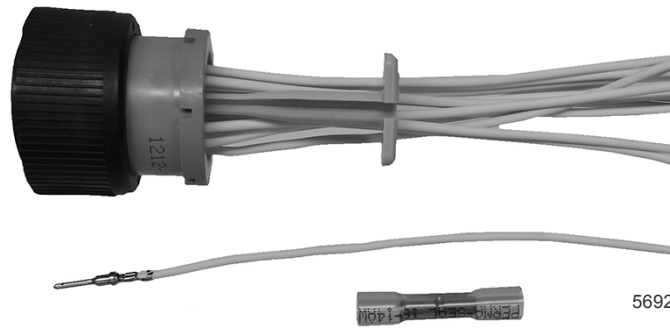
Where Used

All 14-pin female wiring harness connectors

Ref.	Description	Qty.	Part Number
a	Harness repair kit (14-pin female)	1	NSS
b	Crimp splice 16–14 AWG	14	896711T

Service Tip

These kits can be disassembled and the parts used for quick repairs of the individual pin and wire or harness connector. Use the de-pinning tool to extract the wires from the connector.



De-pinning Tool	896352A01
	Aids in the removal of wires from the 14-pin connector.

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