

TO: SERVICE MANAGER MECHANICS
PARTS MANAGER

No. 91-25

A. NEW OIL SEAL BUSHING FOR BELL HOUSING

Models

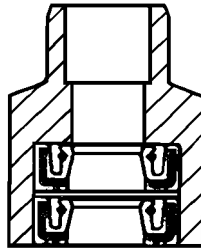
One A/B/C EZ shift all M/C I/Alpha One/Alpha One Generation II

Problem

Water leakage in to the shift cavity or the bell housing causing corrosion and binding in the shift cable, which can cause the engine to stop when shifting into gear. It will also cause stiff shifting.

Correction

Install new shift shaft bushing (listed following).



23-805041A2

71227

Parts

The old seals and bushings will be replaced by the following service part number (23-805041A2).

All units built after S/N 0D644650 will have the new bushing already installed in production.

Tools

The following tool is required to install new the bushing into the housing without damage, (91-805057A 2).