

TO: SERVICE MANAGER  TECHNICIANS   
PARTS MANAGER

No. 94-6

## A. DHB POWER STEERING CONTROL VALVE

### Models

All Power Steering Models

### Problem

Stiff movement of cylinder ram when attempting to pull out, to extend for installation in boat.

### Correction

When the steering cylinder ram has to be either (extended or retracted) for installation, the spool assembly must be moved first, (direction of movement shown below), if the spool is not moved first the cylinder ram will be very stiff when you attempt to move it or may resist or try to retract when you let go of it.

### **CAUTION**

Oil will be forcibly expelled out of the ports when moving the ram in either direction if the hoses are not connected.

