



MERCUISER SERVICE BULLETIN

Section : 10 (Bulletins)

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- A. New Revised MerCruiser Service Manual (Sec. 1A, P. 1A-1)
- B. 4 and 6-Cylinder Manifold Exchange Program (Sec. 5A, P. 5A-1)
- C. MerCruiser "888" Propeller Requirements (Sec. 8, P. 8-25)
- D. Registration Card Processing (A "Reminder")

A. NEW REVISED MERCUISER SERVICE MANUAL

(For General Information Section 1A, Page 1A-1)

A new, completely revised MerCruiser Service Manual printing has been completed and is available now. Due to the increase in size and cost of the new MerCruiser Service Manual, the price has been increased to \$10.00 Net to dealers (\$12.50 Retail) with soft cover. The price increase reflects higher printing costs and addition of new models included in the manual. This price includes manual up-dating to franchised MerCruiser dealers only.

A new hard cover for the MerCruiser Service Manual (C-90-60673, \$5.75 Net) also is available. The chart below lists the new prices reflected by the increased manual size and printing costs.

Description	Part No.	Dealer Net
Parts Manual (without Cover)	C-90-34600	\$10.00
Service Manual in Soft Cover	C-90-34192	*10.00
Service Manual in Hard Cover	C-90-60674	15.75
Hard Cover (Binder) for Parts Manual	C-90-34232	5.75
Hard Cover (Binder) for Service Manual	C-90-60673	5.75
Metal Easel for Parts & Service Manual	C-90-39234	15.50
Parts Manual in Hard Cover	C-90-34600A1	15.75
Parts & Service Manual in Hard Cover	C-90-34600A3	25.75
Parts & Service Manual in Easel	C-90-39867	35.50

* 12.50 List to customers (10% higher on West Coast and Florida); prices effective April 1, 1971

B. 4 and 6-CYLINDER MANIFOLD EXCHANGE PROGRAM (For Engine Section 5A, Page 5A-1)

Effective June 1, 1971, the following exchange programs will be discontinued:

- B-39922A6 6-Cyl. Manifold Exchange
- B-39950A4 4-Cyl. Manifold Exchange

The above kits still are available thru the Parts Department but are no longer on an exchange program. When replacing the aluminum manifold on MerCruiser 140 (6-Cyl.) and 150 engines, order one each of C-39922A6 Manifold Kit and C-38981A2 Carburetor Modification Kit. These two kits contain all necessary parts to convert from aluminum to cast iron manifold and from dual carburetors to a single carburetor.

The carburetor kit will be left on the exchange program due to cost of the manifold conversion. The new exchange price is \$40.00 Net (10% higher on West Coast and Florida).

(OVER)

C. MERCUISER "888" PROPELLER REQUIREMENTS

(For Specifications Section 8, Page 8-25)

MerCruiser "888" Stern Drive Units require "A4" CUPPED propellers be installed. If "A1" NON-CUPPED propellers are installed, a loss in boat performance will occur. For recommended MerCruiser "888" propellers, refer to the following chart:

MERCUISER "888" PROPELLERS			1.50:1 Gear Ratio		RPM: 3800-4200	
RH Rotation Part No.	Diameter	Pitch	Material	Approx. Boat Length	Pounds Boat Weight	Speed Range
B-48-36008A4	14½"	25"	3 Blade Alum.	Dual, Fast	Up to 1000	49-59
B-48-58426A4	15"	23"	3 Blade Alum.	Up to 17'	900-2200	45-54
B-48-58424A4	15¼"	21"	3 Blade Alum.	17-19'	1500-3100	41-49
B-48-58422A4	15½"	19"	3 Blade Alum.	19-21'	2200-3700	37-44
B-48-36016A4	15¾"	17"	3 Blade Alum.	20-25'	2900-4400	32-40
B-48-36018A4	16"	15"	3 Blade Alum.	22-27'	3500-5200	27-35
B-48-36020A4	16"	13"	3 Blade Alum.	26-32'	4200-6000	22-29
B-48-36022A4	16"	11"	3 Blade Alum.	30-Plus	8000-Plus	17-23
B-48-36024A4	16"	9"	3 Blade Alum.	HB/WB	15000-Plus	1-18

HB = Houseboat

WB = Work Boat

D. REGISTRATION CARD PROCESSING

(A "Reminder")

Some dealers are accumulating a quantity of customer registration cards and submitting them all at one time. This must be stopped. Forward the customer registration card immediately to ensure your customer of warranty coverage.

Dealer Warranty claims will not be processed if they are not imprinted with the Dealer Identification Plate and customer's MerCard. The customer does not receive his MerCard until the factory receives the filled-out registration card from the selling dealer.