

- A. New and Updated MerCruiser Tools
- B. Suppression Type High Tension Lead
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A. NEW and UPDATED MERCURISER TOOLS

1. Updating MC II-TR Transmission Tool Kit (C-91-65307A1)

(Attach Bulletin Reference Sticker to P. 9-34 of Your Service Manual.)

The following tools are required to update MerCruiser II-TR Transmission Tool Kit (C-91-65307A1):

| | | |
|------------------|------------|--------------------------------|
| (Order one each) | C-91-65302 | Seal Ring Compressor |
| | C-91-65303 | Seal Ring Installing Tool |
| | C-91-65304 | Plug Seal Ring Installing Tool |

2. New Seal Installation Tool - MC II-TR Transmission

(Attach Bulletin Reference Sticker to P. 9-34 of Your Service Manual.)

The following MerCruiser II-TR Transmission Tool (C-91-68762) installs oil seal in the output housing:

C-91-68762 Seal Installation Tool

3. New Bearing Support Housing Tool - MC III Drive

(Attach Bulletin Reference Sticker to P. 9-19 of Your Service Manual.)

This new driver installs and removes bearing in the bearing support housing.

C-91-58868 Bearing Driver

B. SUPPRESSION TYPE HIGH TENSION LEAD ASSEMBLY (B-84-67213A1)

(Attach Bulletin Reference Sticker to P. 7E-5 of Your Service Manual.)

New suppression type lead (B-84-67213A1) will reduce radio interference on the following MerCruiser engines:

| Ford Models | Serial Nos. | Ford Models | Serial Nos. |
|-------------|-------------------|-------------|-------------------|
| MCM 888 | 3973514 and Below | MCM 255 | 3838787 and Below |
| MCM 215 | All | MIE 215 | All |
| MCM 225 | 3780449 and Below | MIE 225 | 3751412 and Below |
| MCM 225S | 3837527 and Below | MIE 255 | 3604202 and Below |

Models with serial numbers higher than those listed above will be equipped with the new leads.

B-84-67213A1 Suppression Type High Tension Lead

(OVER)

C. ENGINE OIL PRESSURE

(Attach Bulletin Reference Sticker to PP 8-1 thru 8-3 of Your Service Manual.)

Oil pressure should be within limits shown below when engine is running at 2000 RPM's and at normal engine temperature:

| Models | Min. Pressure | Max. Pressure |
|-----------------------|----------------------------------|----------------------------------|
| MCM 120, 140, 165 | 30 psi (2.11kg/cm ²) | 60 psi (4.22kg/cm ²) |
| MCM/MIE 888, 225, 255 | 40 psi (2.81kg/cm ²) | 70 psi (4.92kg/cm ²) |
| MIE 325, 350 | 35 psi (2.46kg/cm ²) | 70 psi (4.92kg/cm ²) |

If pressure is higher than listed, oil pump check valve may be defective, and oil pump must be replaced. If pressure is too low, engine bearings or oil pump parts may be worn and should be replaced.

For other possible causes of high or low oil pressure, refer to MerCruiser Service Manual.

D. PRODUCT REGISTRATION CARDS



(A Reminder for "Warranty Manual, Dealer Policy and Procedures" [SIS-441])

Many dealers have not reviewed Section I, "Registration", in the new "Warranty Manual, Dealer Policy and Procedures" (SIS-441), as evidenced by the many Product Registration Cards which are filled out incorrectly and/or altered.

The pre-numbered spaces (see card, right) on each Product Registration Card SHOULD NOT be altered. Check the engine serial number (printed on the card) to be sure that the number matches the serial number on the engine. If the number does not match, the card belongs to another engine in your inventory.

If a Product Registration Card is lost, misplaced, etc, write or call Mercury Marine Product Registration, P.O. Box 1108, Fond du Lac, WI 54935 for a duplicate card.

Include model and serial numbers with your request (include stern drive number for MerCruisers). DO NOT USE another serialized Product Registration Card, belonging to another engine, as a substitute.

| MERCURISER REGISTRATION CARD | | | |
|--|--------------------------------|--|--------------|
|  | |  | |
| IMPORTANT: Dealer - Type or Print; Fill In Completely. | | | |
| SOLD TO _____ | | | |
| ADDRESS _____ | | | |
| CITY _____ | | STATE _____ | ZIP _____ |
| MODEL NO. 20100 | ENGINE SERIAL NO. 3 000 000 | DRIVE SERIAL NO. | DATE OF SALE |
| PRIMARY USE: PLEASURE <input type="checkbox"/> COMMERCIAL <input type="checkbox"/> | | The selling dealer hereby certifies that the original retail purchaser and installer of this product is the dealer whose name appears on this card having purchased it on the date given hereon. | |
| MERCURY DEALER CODE _____ | | <div style="border: 1px solid black; padding: 5px; text-align: center;"> DUPLICATE </div> | |
| DEALER NAME _____ | | | |
| ADDRESS _____ | | Owner has received the "Operation and Maintenance Manual" with warranty provisions therein set forth. | |
| CITY/STATE/ZIP _____ | | BOAT LENGTH _____ FT. | |
| <small>IMPORTANT: The FEDERAL BOAT SAFETY ACT requires registration lists to be maintained on product sales. DEALERS must fill out and mail registration cards immediately upon sale of product.</small> | | <small>C-90-58765 (REV-1-6/72)</small> | |

Dealer: Complete This Information.

OUTBOARD FRANCHISES

HOLD

1 MERCURY

2 JOHNSON

3 EVINRUDE

4 CHRYSLER

5 OTHER

ENGINE INSTALLATION

1 SINGLE

2 DUAL

BOAT MFGR.