

TO: SERVICE MANAGER MECHANICS
PARTS MANAGER

REVISED
5/21/87

No. 86-22

G.M. V-6 and V-8 Partial Engine Availability

Because of numerous design changes to G.M. engines and the lack of availability of complete partial engines the following changes have been made in Quicksilver stock.

IMPORTANT: The 1987 V-8 partial engines listed in the chart may be back fitted to 1985 and 1986 V-8 engines by ordering the following parts.

- 2 Exhaust Manifolds-----87114A19
- 1 Ignition Amplifier-----390-9607A3

- 1 Fuel Filter Bracket-----41170T
- 1 Carburetor
MCM 200-----
MCM 230/MIE 230-----1347-9661A3
MCM 260/MIE 260-----1347-9662A4

The 350 Magnum and 5.7 Liter Ski can use the original carburetor.

Back fitting these partial engines any further than 1985 becomes very complicated and expensive. It could consist of starter changes, flywheel and flywheel housing changes, engine coupler changes, plus the previous changes listed.

CID	NO. CYL	MODEL	ROTATION	YEAR	PARTIAL ENG. STATUS OR PART NO.	
229	V-6	MCM 185	L.H.	1983/1984	N.L.A.	(A)
262	V-6	MCM 175/185	L.H.	1985 Thru 1987	14148A1	(C)
262	V-6	MCM 205	L.H.	1985 Thru 1987	14149A1	(C)
305	V-8	MCM 898/200	L.H.	1986 and Prior	N.L.A.	(A)
305	V-8	MCM 200	L.H.	1987	14151A1	(B)
305	V-8	MIE 198	L.H.	1977	N.L.A.	(A)
305	V-8	MIE 198	R.H.	1977	N.L.A.	(A)
305	V-8	MCM 228/230	L.H.	1986 and Prior	N.L.A.	(A)
305	V-8	MCM 230	L.H.	1987	14151A1	
305	V-8	MIE 228/230	L.H.	1986 and Prior	N.L.A.	(A)
305	V-8	MIE 228/230	R.H.	1986 and Prior	N.L.A.	(A)
305	V-8	MIE 230	L.H.	1987	14153A1	
305	V-8	MIE 230	R.H.	1987	14154A1	
350	V-8	MIE 225	L.H.	1975 Thru 1980	N.L.A.	(A)
350	V-8	MIE 255	R.H.	1975 Thru 1980	N.L.A.	(A)
350	V-8	MCM 260	L.H.	1986 and Prior	N.L.A.	(A)
350	V-8	MCM 260	L.H.	1987	14152A1	
350	V-8	MIE 260	L.H.	1986 and Prior	N.L.A.	(A)
350	V-8	MIE 260	R.H.	1986 and Prior	N.L.A.	(A)
350	V-8	MIE 260	L.H.	1987	14155A1	
350	V-8	MIE 260	R.H.	1987	14156A1	
350	V-8	5.7 L. Ski	L.H.	1986 and Prior	N.L.A.	(A)
350	V-8	5.7 L. Ski	R.H.	1986 and Prior	N.L.A.	(A)
350	V-8	5.7 L. Ski	L.H.	1987	14152A1	
350	V-8	5.7 L. Ski	R.H.	1987	14156A1	
350	V-8	350 Magnum	L.H.	1986 and Prior	N.L.A.	(A)
350	V-8	350 Magnum	L.H.	1987	14152A1	(B)
350	V-8	320 EFI	L.H.	1986	N.L.A.	(A)
350	V-8	320 EFI	L.H.	1987	16558A1	

NOTES: A. Separate parts such as cylinder block, crankshaft, camshaft, pistons, cylinder heads, etc., are still available.

B. Retain intake manifold from original engine to use on new partial engine. New partial engine will be shipped with an intake manifold gasket set.

C. Refer to bulletin 86-1 for any additional parts needed.