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Loctite 680 Required When Installing Roll Pins for Zeus Skeg

Scope

Worldwide

Models Affected

All Zeus 3000 Series Pods

Situation

The roll pins that attach the skeg to the Zeus gearcase could become loose or dislodged creating the possibility of the skeg partially or completely falling off.

Correction

The addition of Loctite 680 Retaining Compound to the roll pin on the end of the pin, prior to inserting into the gearcase, has found to reduce the possibility of roll pins becoming loose or dislodging.

Skeg kit part number 879345T57 will begin including the Loctite 680 Retaining Compound in January 2012. If you receive a skeg kit without the Loctite, Loctite 680 Retaining Compound is available from Mercury Marine in 10 ml (0.39 fl oz) bottles as part number 92-809833 or 0.5 ml (0.02 fl oz) capsules as part number 8M0065145.

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