

▲ = Revised 2/13/01. This Bulletin replaces Mercury Racing Service Bulletin 98-10 dated July, 1998.

Gear Housing Modifications

Models Affected: Any Model that is using a Hi-Performance Sport Master or Torque Master Gear Case and HP 150 Pro Max/ Super Magnum Engines with a XR 4.25" Gear Case

▲ MODIFICATIONS ALLOWED ON HI-PERFORMANCE GEAR CASES

- Removing the torque tab on gear cases used in multiple engine applications.
- Installing Mercury Racing water inlet plates on Torque Master Gear Cases.

MODIFICATIONS NOT ALLOWED ON HI-PERFORMANCE GEAR CASES

Due to the extremely high loads that Mercury Hi-Performance gear cases encounter, the following should be avoided:

- Modifying the skeg's shape or thickness
- Welding on the skeg either to repair or replace a damaged skeg or to change its shape or function
- Adding nose cones or low water pick-ups
- Water inlet modifications not sold by Mercury Hi-Performance
- Welding on or modifying the anti-ventilation plate

▲ WARNING

Any of the above mentioned gear case modifications could cause a safety hazard and will void the Product's limited warranty.

