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New 250XS OptiMax Service Manual

Modles Affected

250XS OptiMax (2006 Model Year)

Situation

Mercury Racing has created a new set of manuals for the 250XS OptiMax. These manuals contain service information for 2006 (14-pin) models only and are available electronically (PDF format) on MercNet. These manuals will be revised later in 2006. At that time, they will be available in printed form.

The new documentation is divided into two separate manuals:

- **Diagnostic Manual (P/N 8M8000016)** – Contains all diagnostic, theory of operation, and troubleshooting information.
- **Service Manual (P/N 8M8000017)** – Contains component removal, engine block rebuild, and mid section repair information.

Gearcase information has been removed from these and future Mercury Racing manuals and is available as a separate document. Refer to the **Sport Master, Torque Master, and Fleet Master Gearcase Service Manual (P/N 90-842009)**.

The previously released service manual (90-843128R01) is still valid for 2005 models and earlier and does not supersede to these new documents.

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