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## 200XS OptiMax Oversize Pistons Are No Longer Available

### Models Affected

200XS OptiMax Outboards

### Situation

The 200XS OptiMax Service Manual (PN 90-840421) and the 200XS Service Manual Supplement (PN 90-8M8020357) list information on boring cylinders to accommodate oversize pistons. However, Mercury Racing no longer provides oversize pistons for 200XS OptiMax engines.

### Corrective Action

Disregard any previously published documentation that may list specifications or instructions for installing oversize pistons to these models.

At this time, Mercury Racing will not reprint the 200XS OptiMax Service Manual or the 200XS Service Manual Supplement. However, the electronic version (MercNet) will reflect the change on the following pages:

#### **200XS OptiMax Service Manual (PN 90-840421)**

- Page 1A-1
- Page 4A-1
- Page 4A-43
- Page 4A-44

#### **200XS OptiMax Service Manual Supplement (PN 90-8M8020357)**

- Page 1A-4

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