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Gear Housing Modifications

NOTICE

Revised June 2013. This bulletin supersedes the previous bulletin number 98-10 February 2001.

Models Affected

Any model that is using a Mercury Racing Sport Master, Fleet Master, or Torque Master gear housing and 150 Pro Max or Super Magnum engines with a XR 4.25" gear housing.

Modifications Allowed on Mercury Racing Gear Housings

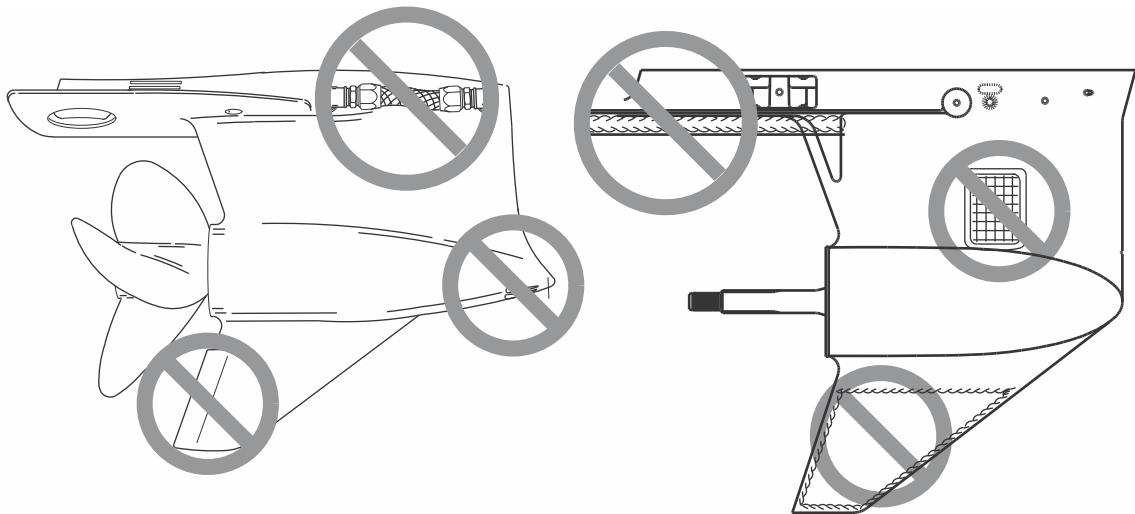
- Removing the torque tab on gear housing used in multiple engine applications
- Installing Mercury water inlet plates on a Torque Master or Fleet Master gear housing

Modifications Not Allowed on Mercury Racing Gear Housings

Mercury Racing gear housings encounter extremely high loads, therefore, the following modifications are not allowed:

- Modifying the skeg's shape or thickness
- Welding on the skeg either to repair or replace a damaged skeg or to change its shape or function
- Adding nose cones or low water pick-ups
- Water inlet modifications not sold by Mercury
- Welding on or modifying the anti-ventilation plate

IMPORTANT: Any of the mentioned modifications not allowed on a gear housing, could cause a safety hazard and may void the warranty.



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