

# Service Bulletin

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Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

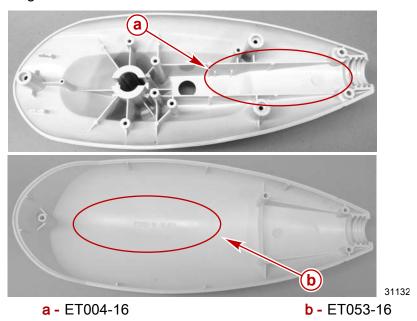
## Change of Material for Top Covers and Bases of Hand Operated Saltwater Models

#### **Models Affected**

Models Covered	Serial Number
All Hand-Control variable speed Great White Saltwater Series motors	9B602541 and below
All Hand-Control 5/2 speed Great White Saltwater Series motors	9B613725 and below

### **Description**

Due to a change in the material used to produce the top cover and bases of the models listed above, replacement parts will need to be changed as a set to insure a proper fit. To identify which version of top cover and base are on the motor, look for the identification markings shown below:



The markings in the areas shown above identify the **old** version of the cover and base. The new version of the cover and base has no markings.

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#### Parts Involved

To replace both the top cover and base, the following kits are available:

Description	Part Number
Base and cover with hole for switch	M899342A1
Base and cover without hole for switch	M899373A1

If the unit being repaired already has the new version of the top cover and base, the parts may be ordered individually:

Item	Old Material Part Numbers	New Material Part Numbers
Top cover	M899383T	M899383T1
Base with hole for switch (variable speed models)	M899342T	M899342T1
Base without hole for switch (5/2 speed models)	M899373T	M899373T1

NOTE: The base mounting bolt and nut should be tightened to 50 - 90 lb. in.

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