

Service Bulletin

Bulletin No. 2005-04

Circulate to:	Sales Manager	Accounting	Service Manager	Technician	Parts Manager
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Change to Top Cover and Base Design

Models Affected

Tour ES, Excel, Digital Steering, PTSv

Situation

The original top housing base and cover are no longer available for these models. We recently changed the top housing assembly to secure the cover to the base using five screws rather than three screws. When servicing one of the units referenced above with a top housing secured by three screws and a new top housing cover or base is required, a complete top housing kit will be necessary. Top housing covers and bases attached by three screws will not fit top housing covers and bases attached by five screws.

If you are servicing one of the motors referenced above and the top housing is already attached using five screws, a top housing kit will not be necessary; the top housing cover and base can be ordered separately. Additionally, the gasket seal used between the top housing cover and base has been upgraded.

Correction

If a top housing cover or base on one of the models referenced above needs replacement, verify the cover is secured to the base with three screws. If so, order a top housing kit to replace the damaged cover or base. The kit includes a top housing cover, top housing base, five screws, one stop washer, two longer set screws and a gasket seal.

If a top housing cover or base on one of the models referenced above needs replacement, verify the cover is secured to the base with five screws. If so, order the appropriate part: top housing cover, base or gasket seal.

Parts Required

Qty.	Description	FW Part Number	SW Part Number
1	Top housing kit for PTSv	M898107A1	
1	Top housing kit for Digital Steering		M898105A1
1	Top housing kit for Tour ES, Excel, Digital Steering	M898106A1	
1	Base assembly for PTSv, Tour ES, Excel, Digital Steering	MEX00405	MEX00406
1	PTSv head cover (with five screw holes)	MPP353022	
1	Tour ES, Excel, Digital Steering head cover (with five screw holes)	MEX05304	MEX05305
1	Top housing gasket seal	M00948	M00948

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