

TO: PARTS MANAGER   
SERVICE MANAGER

**No. 95-4**

## Bearing Kit For 55 Amp Mando (Model AR150) Alternator

### Models

All older gasoline engines

### P/N 42781 Bearing Kit

The slip ring in this kit is too large for the early Mando Model AR150 alternators.

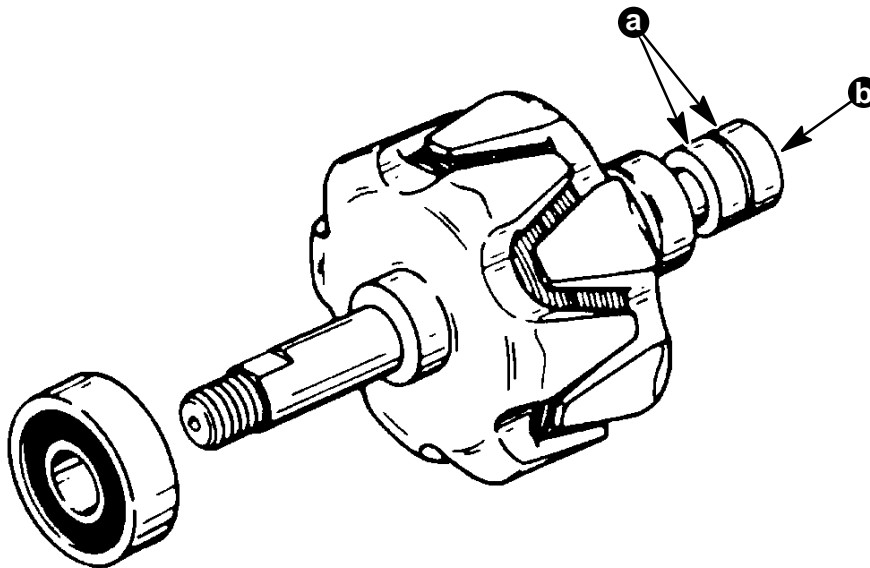
OD of the rotor shaft in older alternators is .329 in. (8.35 mm).

ID of the slip ring in the kit is .358 in. (9.09 mm).

Quicksilver cannot purchase a kit with the correct sized slip ring from Mando. If the slip ring on the original rotor must be replaced on the early version of this alternator, a new rotor must be ordered. The replacement rotor comes with bearings and slip ring already installed on it. This shaft can use the slip ring that is in the kit for any future slip ring replacements

### Replacement Rotor Assembly Part Number

42775 Rotor Assembly



74640

a - Slip Ring.  
b - Rotor Shaft.