



PARTS CATALOG

ACCESSORIES FUEL AND CORROSION VOLUME 1

SERIAL NUMBER

FUEL TANKS/ FUEL LINES/ CORROSION VOL. 1 (1986 thru 1993)

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

NS = Not Shown

NOTE: Following symbols are located in **SYM** column.

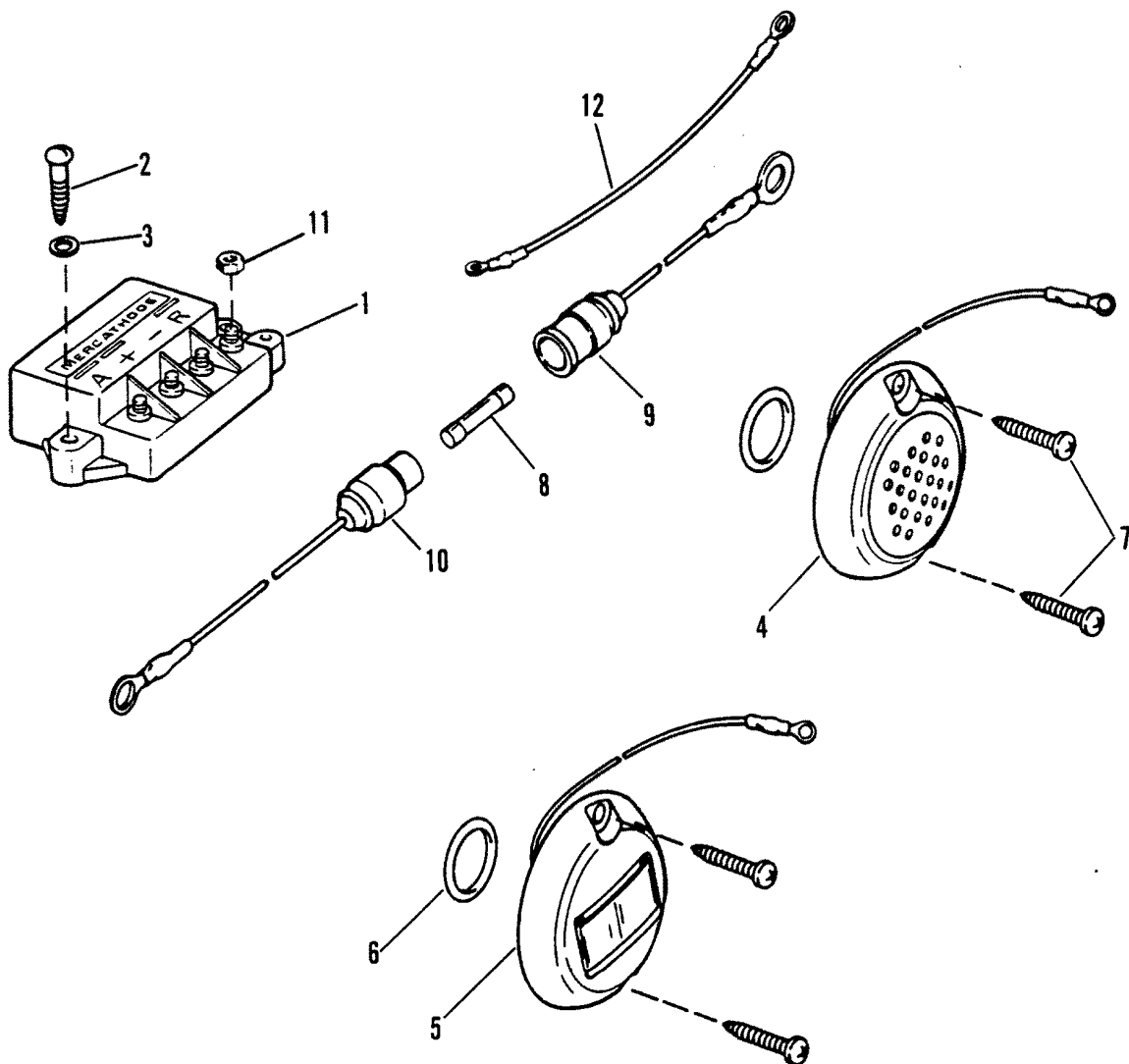
● = NO LONGER AVAILABLE

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MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-42000-91		1	QUICKSILVER ACCESSORY GUIDE

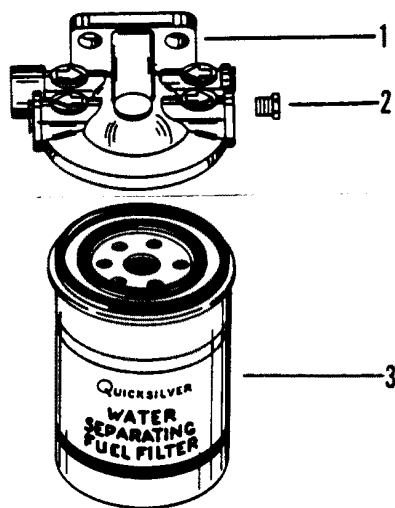
MERCATHODE KIT (1)



MERCATHODE KIT (1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	88334A2		1	MERCATHODE KIT
2	10-22793		2	SCREW
3	12-30164		2	WASHER
4	72958A5		1	REFERENCE ELECTRODE ASSEMBLY
5	72957A5		1	ANODE ASSEMBLY
6	25-21836		2	O-RING
7	10-87698		4	SCREW
8	88-79091		1	FUSE (20 AMP)
9	84-95084A10		1	FUSE HOLDER ASSEMBLY
10	84-95084A13		1	FUSE HOLDER ASSEMBLY
11	11-45076		4	NUT
12	84-79138A8		1	CABLE (BLACK)

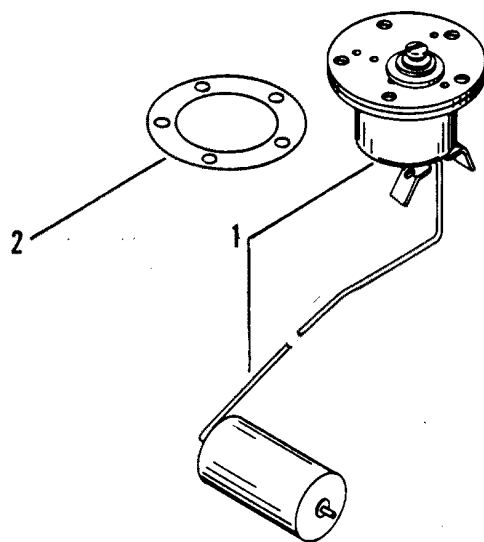
WATER/FUEL FITLER ASSEMBLY



WATER/FUEL FITLER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	35-60494A4		1	FILTER ASSEMBLY
1	89876A3		1	BASE, FUEL FILTER
2	22-36382		3	PLUG, FUEL FILTER BASE
3	35-60494--1		2	FUEL FILTER

FUEL TANK SENDER KIT

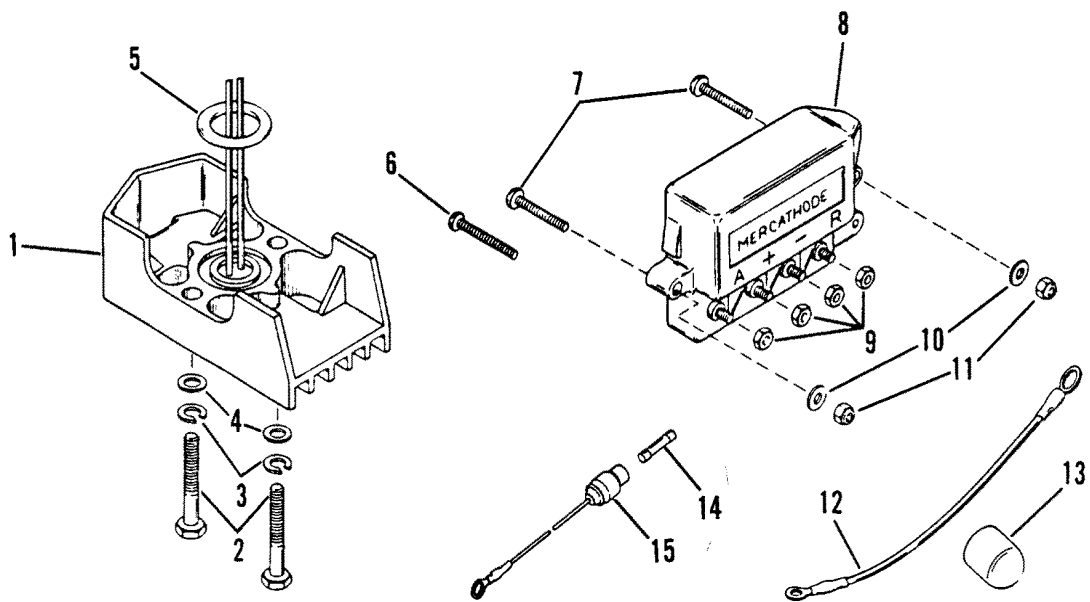


FUEL TANK SENDER KIT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	54267A1		1	FUEL TANK SENDER KIT (LEFT HAND)
	NLA	●	1	FUEL TANK SENDER KIT (RIGHT HAND)
2	NLA	●	1	GASKET

● = NO LONGER AVAILABLE

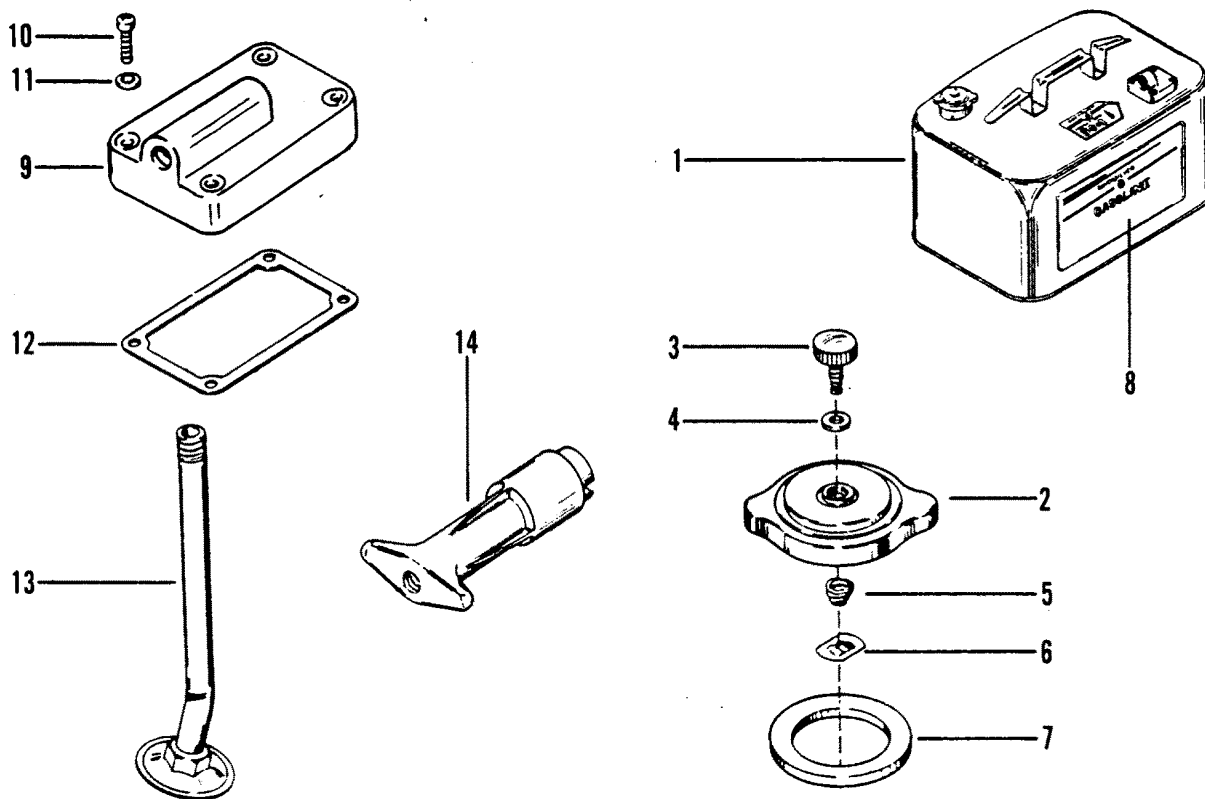
MERCATHODE KIT (2)



MERCATHODE KIT (2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	98869A8		1	MERCATHODE KIT
1	98869A11		1	ELECTRODE
2	10-69067		1	SCREW, ELECTRODE
3	13-26992		2	LOCKWASHER, ELECTRODE SCREW
4	12-29245		2	WASHER, ELECTRODE SCREW
5	25-88388		1	O-RING
6	10-72202		1	SCREW
7	10-24637		2	SCREW
8	42600A3		1	CONTROLLER
9	11-68219		4	NUT
10	12-21273		2	WASHER
11	11-46438		2	NUT
12	84-88543A3		1	WIRE (OLD DESIGN)
13	44574		1	CAP
14	88-79091		1	FUSE
15	84-95084A9		1	WIRE (91")
	84-95084A10		1	WIRE (5")

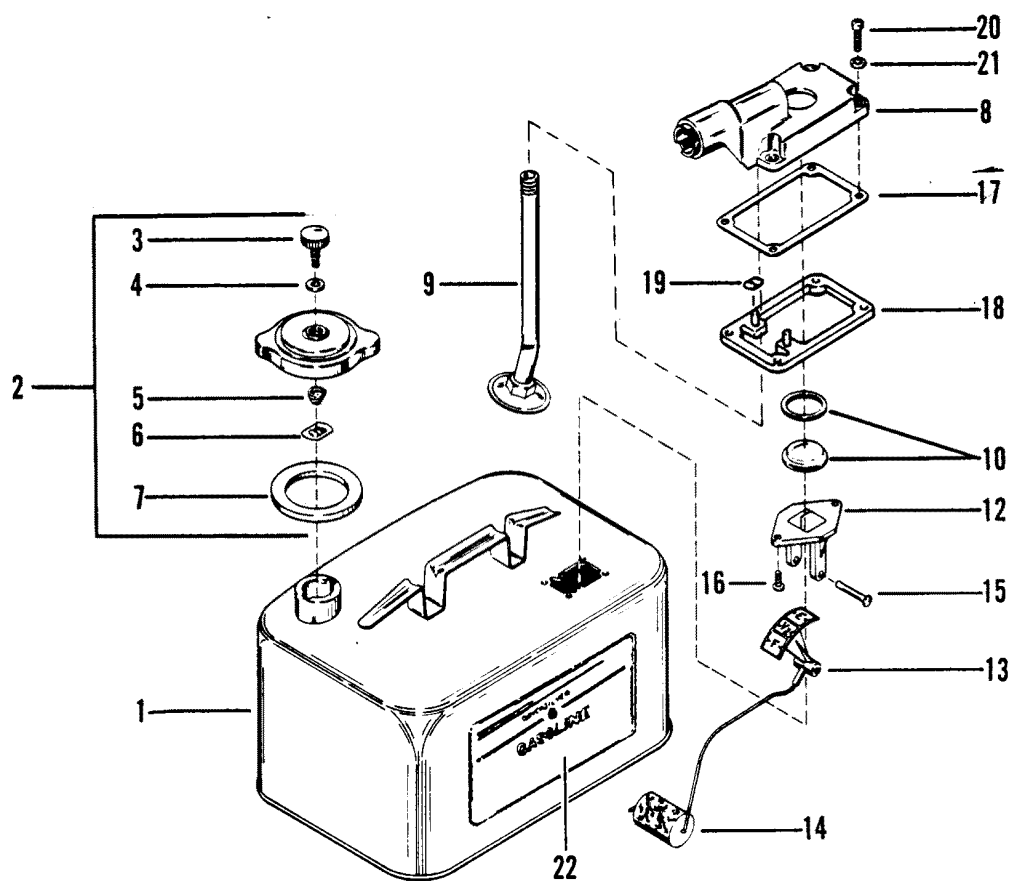
FUEL TANK ASSEMBLY (3 GALLON)



FUEL TANK ASSEMBLY (3 GALLON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1203-335A34		1	FUEL TANK ASSEMBLY (3 GALLON)
2	36-18962M		1	FILLER CAP ASSEMBLY
3	10-25575		1	VENT SCREW (1/4-20 THREAD)
4	12-49221		1	WASHER
5	24-22227		1	SPRING
6	11-28587		1	NUT
7	27-41065		1	GASKET
8	37-13920		1	DECAL
9	57623		1	BODY
10	10-26500		4	SCREW (9/16")
11	12-29070		4	WASHER
12	27-57621		1	GASKET
13	32-75238		1	PICK-UP TUBE
14	30635A3		1	CHECK UNIT ASSEMBLY, ENGINE END
	22831A3		1	CHECK UNIT ASSEMBLY, ENGINE END

FUEL TANK ASSEMBLY (6 GALLON)

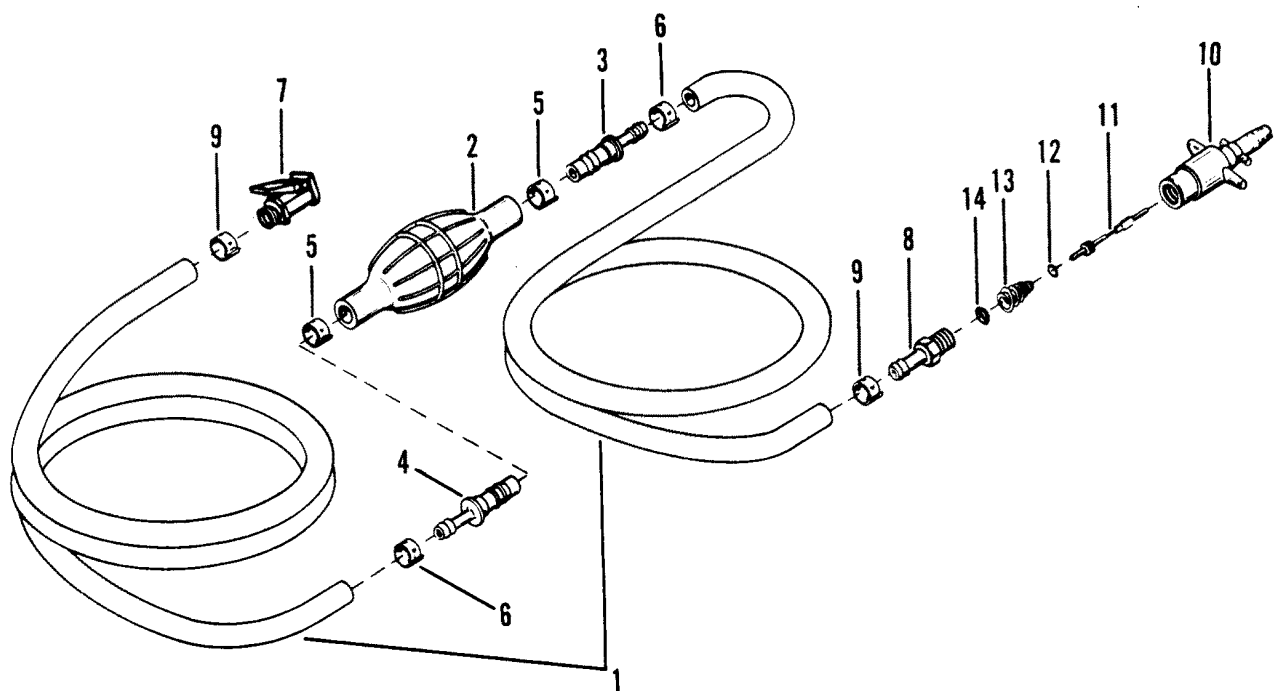


FUEL TANK ASSEMBLY (6 GALLON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1225-1529A26		1	FUEL TANK ASSEMBLY, COMPLETE (6 GALLON)
2	36-18962M		1	FILLER CAP ASSEMBLY
3	10-25575		1	VENT SCREW
4	12-49221		1	WASHER
5	24-22227		1	SPRING
6	11-28587		1	NUT
7	27-41065		1	GASKET
-	64841A1		1	COVER ASSEMBLY, COMPLETE
8	17792A1		1	COVER ASSEMBLY (1/4-18 TAPPED HOLE)
9	32-75239		1	TUBE (1/4-18 CONNECTOR AND 1/2" TUBE)
10	98542A1		1	LENS ASSEMBLY
-	28897A2		1	FUEL GAUGE ASSEMBLY, COMPLETE
12	20430		1	RETAINER
13	28897A1		1	INDICATOR AND FLOAT ASSEMBLY
14	99274		1	FLOAT
15	174-20426		1	RIVET
16	10-62568		2	SCREW (5/16")
17	27-28862		1	GASKET
18	28860		1	FRAME
19	11-28903		2	FASTENER
20	10-20411		4	SCREW
21	12-29070		4	WASHER
22	37-13921		1	DECAL

FUEL LINE ASSEMBLY ("CLIP-ON" DISCONNECT)

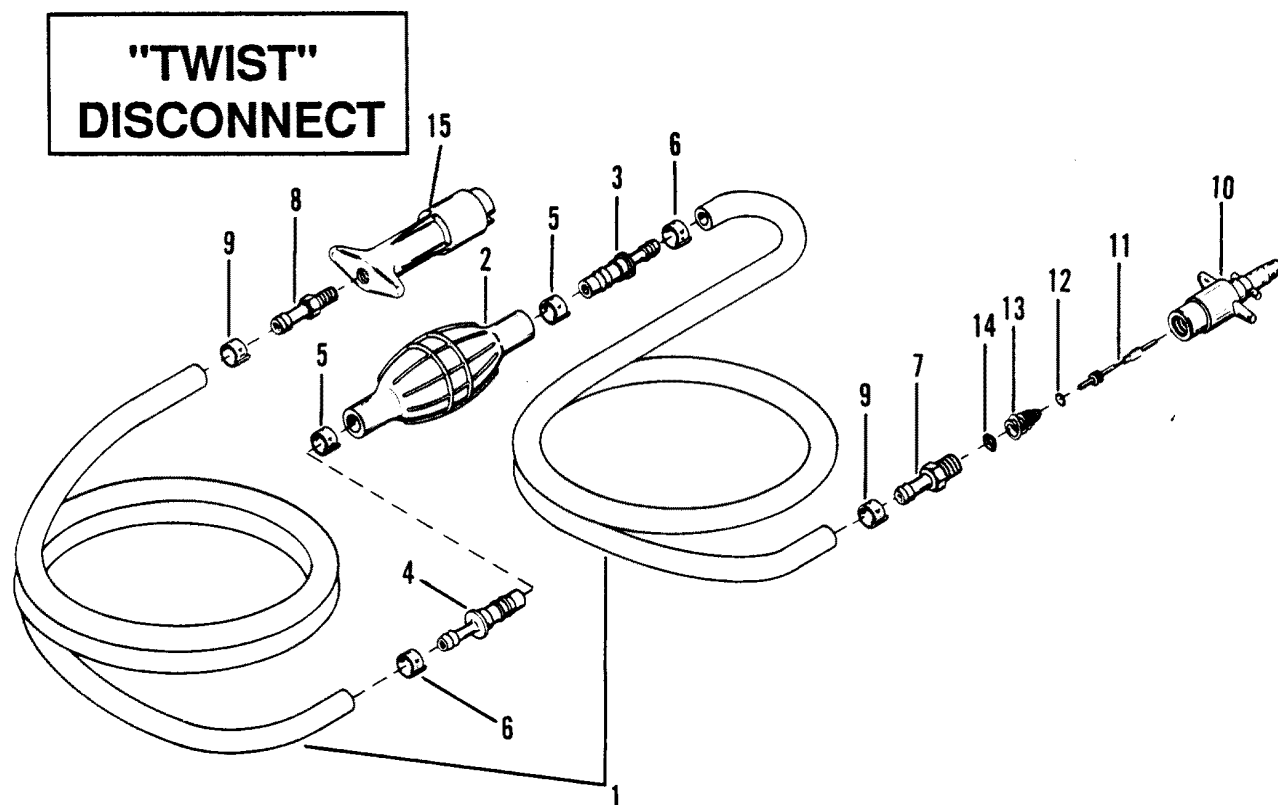
**"CLIP-ON"
DISCONNECT**



FUEL LINE ASSEMBLY ("CLIP-ON" DISCONNECT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	32-17146A8		1	FUEL LINE KIT (8')
	32-17146A12		1	FUEL LINE KIT (12')
2	89396A38		1	PRIMER BULB KIT 1/4" I.D. HOSE
3	21-13883A3		1	CHECK VALVE, INLET 1/4" I.D. HOSE
4	21-13883A4		1	CHECK VALVE, OUTLET 1/4" I.D. HOSE
5	54-89215		2	CLAMP, PRIMER BULB (LARGE) 1/4" I.D. HOSE
6	54-41582--5		2	CLAMP, PRIMER BULB (SMALL) 1/4" I.D. HOSE
7	22-14213M		1	CONNECTOR, ENGINE 1/4" I.D. HOSE
2	13330A3		1	PRIMER BULB KIT 5/16" I.D. HOSE
3	21-13331A1		1	CHECK VALVE, INLET 5/16" I.D. HOSE
4	21-13331A2		1	CHECK VALVE, OUTLET 5/16" I.D. HOSE
5	54-41582-10		2	CLAMP, PRIMER BULB (LARGE) 5/16" I.D. HOSE
6	54-41582--7		2	CLAMP, PRIMER BULB (SMALL) 5/16" I.D. HOSE
7	22-13563A3		1	CONNECTOR, ENGINE 5/16" I.D. HOSE
8	22-89771		1	CONNECTOR (USE WITH BLACK FUEL LINE)
	22-89771--1		1	CONNECTOR (USE WITH SILVER FUEL LINE)
9	54-41582--7		2	CLAMP, CONNECTOR
10	30185A3		1	BAYONET BODY (FUEL TANK END) THESE PARTS ARE INCLUDED WITH ENGINE
11	30187		1	STEM, BAYONET BODY THESE PARTS ARE INCLUDED WITH ENGINE
12	25-16524		1	O-RING, BAYONET BODY STEM THESE PARTS ARE INCLUDED WITH ENGINE
13	24-30189		1	SPRING, BAYONET BODY STEM THESE PARTS ARE INCLUDED WITH ENGINE
14	30188		1	WASHER, CUPPED - BODY SPRING THESE PARTS ARE INCLUDED WITH ENGINE

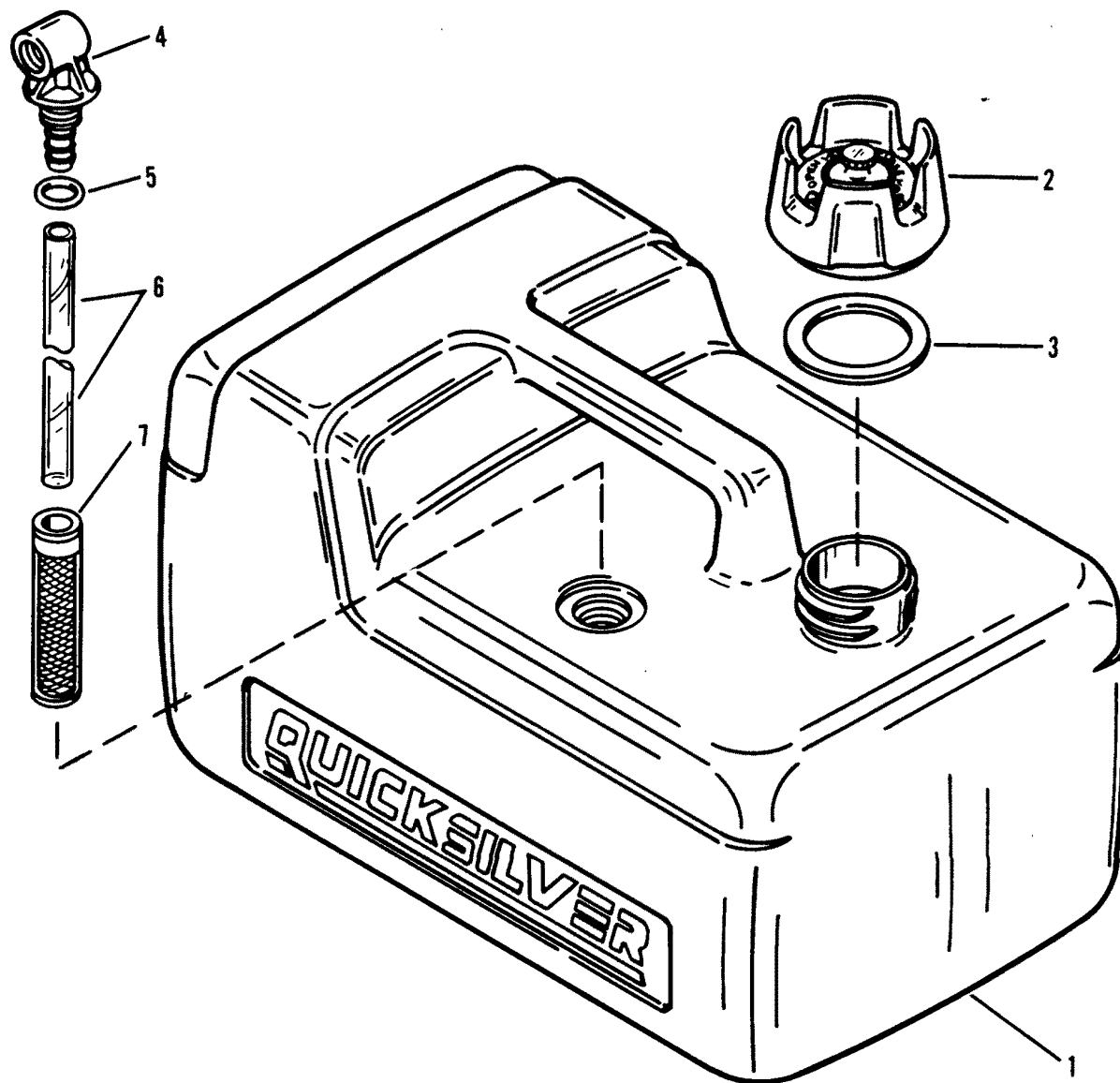
FUEL LINE ASSEMBLY ("TWIST" DISCONNECT)



FUEL LINE ASSEMBLY ("TWIST" DISCONNECT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	32-17254A8		1	FUEL LINE KIT (8')
	32-17254A12		1	FUEL LINE KIT (12')
2	89396A38		1	PRIMER BULB KIT 1/4" I.D. HOSE
3	21-13883A3		1	CHECK VALVE, INLET 1/4" I.D. HOSE
4	21-13883A4		1	CHECK VALVE, OUTLET 1/4" I.D. HOSE
5	54-89215		2	CLAMP (LARGE) 1/4" I.D. HOSE
6	54-41582--5		2	CLAMP (SMALL) 1/4" I.D. HOSE
7	22-63187		1	CONNECTOR 1/4" I.D. HOSE
8	22-63186		1	CONNECTOR 1/4" I.D. HOSE
2	13330A3		1	PRIMER BULB KIT 5/16" I.D. HOSE
3	21-13331A1		1	CHECK VALVE, INLET 5/16" I.D. HOSE
4	21-13331A2		1	CHECK VALVE, OUTLET 5/16" I.D. HOSE
5	54-41582-10		2	CLAMP (LARGE) 5/16" I.D. HOSE
6	54-41582--7		2	CLAMP (SMALL) 5/16" I.D. HOSE
7	22-89771		1	CONNECTOR (USE W/ BLACK FUEL LINE) 5/16" I.D. HOSE
8	22-89772		1	CONNECTOR (USE W/ BLACK FUEL LINE) 5/16" I.D. HOSE
7	22-89771--1		1	CONNECTOR (USE W/ SILVER FUEL LINE) 5/16" I.D. HOSE
8	22-89772--1		1	CONNECTOR (USE W/ SILVER FUEL LINE) 5/16" I.D. HOSE
9	54-41582--7		2	CLAMP, CONNECTOR
10	30185A3		1	BAYONET BODY (FUEL TANK END) THESE PARTS ARE INCLUDED WITH ENGINE
11	30187		1	STEM THESE PARTS ARE INCLUDED WITH ENGINE
12	25-16524		1	O-RING, BAYONET BODY STEM THESE PARTS ARE INCLUDED WITH ENGINE
13	24-30189		1	SPRING, BAYONET BODY STEM THESE PARTS ARE INCLUDED WITH ENGINE
14	30188		1	WASHER, CUPPED-BODY SPRING THESE PARTS ARE INCLUDED WITH ENGINE
15	22831A3		1	CHECK UNIT (ENGINE END) THESE PARTS ARE INCLUDED WITH ENGINE

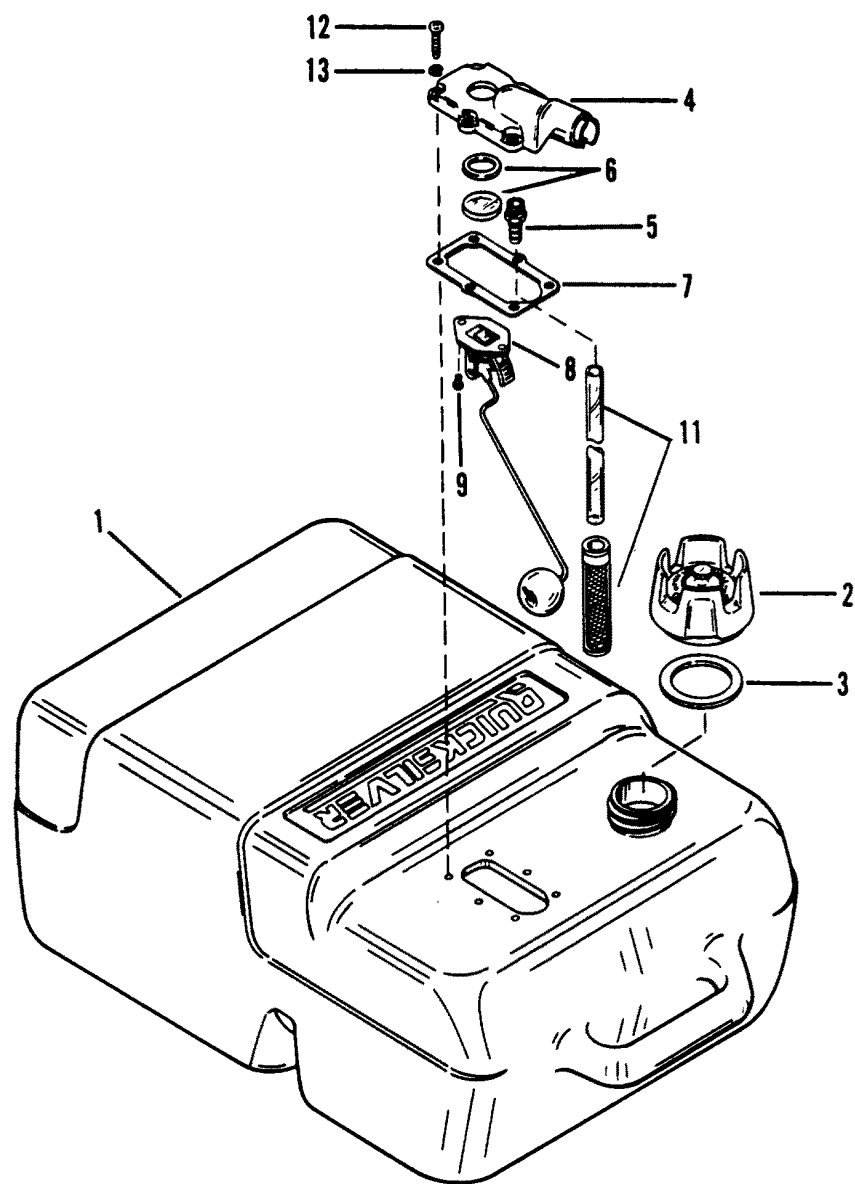
FUEL TANK (PLASTIC - 3.2 GALLON)



FUEL TANK (PLASTIC - 3.2 GALLON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1260-9729A1		1	FUEL TANK ASSEMBLY (PLASTIC - 3.2 GAL.)
2	36-816976A1		1	FILLER CAP
3	27-816977		1	GASKET
4	22-18035A1		1	CONNECTOR ASSEMBLY
5	25-18471		1	O-RING
6	35-825166A1		1	FUEL FILTER/HOSE KIT
7	35-18029		1	FILTER

FUEL TANK (PLASTIC - 6.6 GALLON)



FUEL TANK (PLASTIC - 6.6 GALLON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1259-812410A1		1	FUEL TANK ASSEMBLY (PLASTIC - 6.6 GAL.)
2	36-816976A1		1	FILLER CAP
3	27-816977		1	GASKET
4	17792A1		1	PICK-UP BODY ASSEMBLY
5	18030		1	ADAPTOR
6	98542A1		1	WINDOW ASSEMBLY
7	27-18026		1	GASKET
8	17971A2		1	FUEL GAUGE ASSEMBLY
9	10-62568		2	SCREW
11	35-825166A1		1	FILTER
12	10-18027		6	SCREW
13	12-29070		6	WASHER

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
13330A3	PRIMER BULB KIT	15	2	10-69067	SCREW, ELECTRODE	9	2
13330A3	PRIMER BULB KIT	17	2	10-72202	SCREW	9	6
17792A1	COVER ASSEMBLY (1/4-18 TAPPED HOLE)	13	8	10-87698	SCREW	3	7
17792A1	PICK-UP BODY ASSEMBLY	21	4	11-28587	NUT	11	6
17971A2	FUEL GAUGE ASSEMBLY	21	8	11-28587	NUT	13	6
18030	ADAPTOR	21	5	11-28903	FASTENER	13	19
20430	RETAINER	13	12	11-45076	NUT	3	11
22831A3	CHECK UNIT (ENGINE END)	17	15	11-46438	NUT	9	11
22831A3	CHECK UNIT ASSEMBLY, ENGINE END	11	14	11-68219	NUT	9	9
28860	FRAME	13	18	12-21273	WASHER	9	10
28897A1	INDICATOR AND FLOAT ASSEMBLY	13	13	12-29070	WASHER	11	11
28897A2	FUEL GAUGE ASSEMBLY, COMPLETE	13	--	12-29070	WASHER	13	21
30185A3	BAYONET BODY (FUEL TANK END)	15	10	12-29070	WASHER	21	13
30185A3	BAYONET BODY (FUEL TANK END)	17	10	12-29245	WASHER, ELECTRODE SCREW	9	4
30187	STEM	17	11	12-30164	WASHER	3	3
30187	STEM, BAYONET BODY	15	11	12-49221	WASHER	11	4
30188	WASHER, CUPPED - BODY SPRING	15	14	12-49221	WASHER	13	4
30188	WASHER, CUPPED-BODY SPRING	17	14	13-26992	LOCKWASHER, ELECTRODE SCREW	9	3
30635A3	CHECK UNIT ASSEMBLY, ENGINE END	11	14	21-13331A1	CHECK VALVE, INLET	15	3
42600A3	CONTROLLER	9	8	21-13331A1	CHECK VALVE, INLET	17	3
44574	CAP	9	13	21-13331A2	CHECK VALVE, OUTLET	15	4
54267A1	FUEL TANK SENDER KIT (LEFT HAND)	7	1	21-13331A2	CHECK VALVE, OUTLET	17	4
57623	BODY	11	9	21-13883A3	CHECK VALVE, INLET	15	3
64841A1	COVER ASSEMBLY, COMPLETE	13	-	21-13883A3	CHECK VALVE, INLET	17	3
72957A5	ANODE ASSEMBLY	3	5	21-13883A4	CHECK VALVE, OUTLET	15	4
72958A5	REFERENCE ELECTRODE ASSEMBLY	3	4	21-13883A4	CHECK VALVE, OUTLET	17	4
88334A2	MERCATHODE KIT	3	1	22-13563A3	CONNECTOR, ENGINE	15	7
89396A38	PRIMER BULB KIT	15	2	22-14213M	CONNECTOR, ENGINE	15	7
89396A38	PRIMER BULB KIT	17	2	22-18035A1	CONNECTOR ASSEMBLY	19	4
89876A3	BASE, FUEL FILTER	5	1	22-36382	PLUG, FUEL FILTER BASE	5	2
98542A1	LENS ASSEMBLY	13	10	22-63186	CONNECTOR	17	8
98542A1	WINDOW ASSEMBLY	21	6	22-63187	CONNECTOR	17	7
98869A11	ELECTRODE	9	1	22-89771	CONNECTOR (USE W/ BLACK FUEL LINE)	17	7
98869A8	MERCATHODE KIT	9	-	22-89771	CONNECTOR (USE WITH BLACK FUEL LINE)	15	8
99274	FLOAT	13	14	22-89771--1	CONNECTOR (USE W/ SILVER FUEL LINE)	17	7
NLA	FUEL TANK SENDER KIT (RIGHT HAND)	7	1	22-89771--1	CONNECTOR (USE WITH SILVER FUEL LINE)	15	8
NLA	GASKET	7	2	22-89772	CONNECTOR (USE W/ BLACK FUEL LINE)	17	8
10-18027	SCREW	21	12	22-89772--1	CONNECTOR (USE W/ SILVER FUEL LINE)	17	8
10-20411	SCREW	13	20	24-22227	SPRING	11	5
10-22793	SCREW	3	2	24-22227	SPRING	13	5
10-24637	SCREW	9	7	24-30189	SPRING, BAYONET BODY STEM	15	13
10-25575	VENT SCREW	13	3	24-30189	SPRING, BAYONET BODY STEM	17	13
10-25575	VENT SCREW (1/4-20 THREAD)	11	3	25-16524	O-RING, BAYONET BODY STEM	15	12
10-26500	SCREW (9/16")	11	10	25-16524	O-RING, BAYONET BODY STEM	17	12
10-62568	SCREW	21	9	25-18471	O-RING	19	5
10-62568	SCREW (5/16")	13	16	25-21836	O-RING	3	6
				25-88388	O-RING	9	5
				27-18026	GASKET	21	7

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
27-28862	GASKET	13	17				
27-41065	GASKET	11	7				
27-41065	GASKET	13	7				
27-57621	GASKET	11	12				
27-816977	GASKET	19	3				
27-816977	GASKET	21	3				
32-17146A12	FUEL LINE KIT (12')	15	1				
32-17146A8	FUEL LINE KIT (8')	15	1				
32-17254A12	FUEL LINE KIT (12')	17	1				
32-17254A8	FUEL LINE KIT (8')	17	1				
32-75238	PICK-UP TUBE	11	13				
32-75239	TUBE (1/4-18 CONNECTOR AND 1/2" TUBE)	13	9				
35-18029	FILTER	19	7				
35-60494--1	FUEL FILTER	5	3				
35-60494A4	FILTER ASSEMBLY	5	-				
35-825166A1	FILTER	21	11				
35-825166A1	FUEL FILTER/HOSE KIT ...	19	6				
36-18962M	FILLER CAP ASSEMBLY ...	11	2				
36-18962M	FILLER CAP ASSEMBLY ...	13	2				
36-816976A1	FILLER CAP	19	2				
36-816976A1	FILLER CAP	21	2				
37-13920	DECAL	11	8				
37-13921	DECAL	13	22				
54-41582--5	CLAMP (SMALL)	17	6				
54-41582--5	CLAMP, PRIMER BULB (SMALL)	15	6				
54-41582--7	CLAMP (SMALL)	17	6				
54-41582--7	CLAMP, CONNECTOR	15	9				
54-41582--7	CLAMP, CONNECTOR	17	9				
54-41582--7	CLAMP, PRIMER BULB (SMALL)	15	6				
54-41582-10	CLAMP (LARGE)	17	5				
54-41582-10	CLAMP, PRIMER BULB (LARGE)	15	5				
54-89215	CLAMP (LARGE)	17	5				
54-89215	CLAMP, PRIMER BULB (LARGE)	15	5				
84-79138A8	CABLE (BLACK)	3	12				
84-88543A3	WIRE (OLD DESIGN)	9	12				
84-95084A10	FUSE HOLDER ASSEMBLY .	3	9				
84-95084A10	WIRE (5")	9	15				
84-95084A13	FUSE HOLDER ASSEMBLY .	3	10				
84-95084A9	WIRE (91")	9	15				
88-79091	FUSE	9	14				
88-79091	FUSE (20 AMP)	3	8				
90-42000-91	QUICKSILVER ACCESSORY GUIDE	1	-				
174-20426	RIVET	13	15				
1203-335A34	FUEL TANK ASSEMBLY (3 GALLON)	11	1				
1225-1529A26	FUEL TANK ASSEMBLY, COMPLETE (6 GALLON) .	13	1				
1259-812410A1	FUEL TANK ASSEMBLY (PLASTIC - 6.6 GAL.)	21	1				
1260-9729A1	FUEL TANK ASSEMBLY (PLASTIC - 3.2 GAL.)	19	1				